

ABSTRACT

A blow molded article obtained by a direct-blow molding process and including a bottom portion (4), a cylindrical body portion (3) arranged above the bottom portion (4), and a cylindrical mouth portion (2) arranged above the body portion (3). In the present invention, at least
5 three pinch-off lines (7) caused by mold-pieces (15) of a split bottom-mold are formed in a diverging manner from a center of a bottom face (5) of the molded article.